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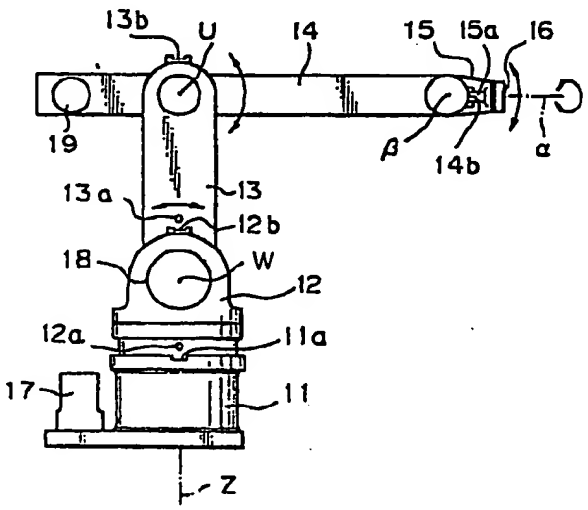
(54) INDUSTRIAL ROBOT WITH ORIGIN ADJUSTING MEANS.

(57) An articulated industrial robot has origin adjusting recesses (11a, 12a, 12b, 13a, 13b, 14a, 14b, 15a, 16a, 16b and 26a) formed at the rotatable interconnection between a fixed trunk component (11) and a rotatable trunk component (12), the rotatable interconnection between the rotatable trunk component (12) and a first arm (13), the rotatable interconnection between the first arm (13) and a second arm (14), the rotatable interconnection between the second arm (14) and a wrist proximal region (15) and the interconnection between the wrist proximal region (15) and a wrist distal region (16), and gauges (20, 21, 22, 23, 24, 25, 26, 27 and 28) respectively fitted in the above-described recesses, thereby allowing a visual and accurate origin adjustment.



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It is another object of the present invention to provide an articulated type robot integrally having an origin adjusting means provided at each articulating joint thereof.

The objects of the present invention are achieved by an industrial robot comprising: a stationary body unit having a first reference recess formed at a fixed position to receive a first gauge member removably therein; a rotary body unit disposed on the stationary body unit so as to be rotatable about the longitudinal axis thereof, having a second reference recess formed at a fixed position which approaches the first reference recess when the rotary body unit is turned relative to the stationary body unit and positioned at an original position, to receive removably a second gauge member which cooperates with the first gauge member, and a third reference recess formed at another fixed position to receive a third gauge member removably therein; a first arm mounted on the rotary body unit so as to be rotatable about a first transverse axis extending perpendicularly to the longitudinal axis of the rotary body unit, and having a fourth reference recess formed at a fixed position which approaches the second reference recess when the first arm is turned relative to the rotary body unit and positioned at a fixed original position, to receive removably a fourth gauge member which cooperates with the third gauge member, and a fifth reference recess formed at another fixed position to receive a fifth gauge member therein removably; a second arm attached to the first arm so as to be rotatable about a second transverse axis extending in parallel to the first transverse axis, and having a sixth reference recess formed at a fixed position which approaches the fifth reference recess when the second arm is turned relative to the first arm and positioned at a fixed original position, to receive removably a sixth gauge member which cooperates with the fifth gauge

portions of the stationary body unit and the rotary body unit of the robot of Fig. 1;

Fig. 3 is a perspective view of gauge members to be used on the stationary body unit and the rotary body unit of the robot of Fig. 1;

Fig. 4 is a fragmentary perspective view of the rotary body and the first arm of the robot of Fig. 1;

Fig. 5 is a fragmentary perspective view showing the respective portions around the joint of the first arm and the second arm of the robot of Fig. 1;

Fig. 6 is a fragmentary perspective view showing the front end and its vicinity to the second arm of the robot of Fig. 1; and

Fig. 7 is a perspective view showing gauge members to be applied to the second arm and the base wrist unit and gauge members to be applied to the base wrist unit and the fore wrist units.

BEST MODE FOR CARRYING OUT THE INVENTION

Referring to Fig. 1, an articulated type industrial robot having five rotary joints comprises a stationary body unit 11, a rotary body unit 12, a first arm 13, a second arm 14, a base wrist unit 15 and a fore wrist unit 16 as mechanical components. The fore wrist unit 16 functions as an output unit of the robot and is adapted to be mounted thereon, for example, with a robot hand, not shown. The rotary body unit 12 is joined to the stationary body unit 11 by a first rotary joint so as to be rotatable relative to the stationary body unit about a longitudinal axis (Z-axis) aligned with the center axis of the stationary body unit 11. The rotary body unit 12 is driven for rotation by a motor 17 mounted on the base of the stationary body unit 11. The first arm 13 is joined to the rotary body unit 12 by a second rotary joint so as to be rotatable about a first transverse axis (W-axis) extending perpendicularly to the Z-axis. The first arm is driven for rotation by a motor 18 attached to the side surface of the rotary body unit

stationary body unit 11. Accordingly, the origin of the rotary body unit can be adjusted by making the sharp end 21a of the pin gauge 21 coincide with the sharp end 20a of the plate gauge 20. Since the recesses 11a and 12a for origin adjustment can be formed beforehand in machining the stationary body unit 11 and the rotary body unit 12 at positions determined from datum planes respectively, the recesses 11a and 12a can be accurately positioned.

As shown in Fig. 4, a pair of recesses 12b and 13a are formed in the contiguous portions of the rotary body unit 12 and the first arm 13, respectively. The recess 12b is a slot formed in the upper surface of the rotary body unit 12 so as to extend in parallel to the W-axis. The slot-formed recess 12b is capable of receiving a plate gauge, not shown, similar to the plate gauge 20 shown in Fig. 3 by slidable fitting. The other recess 13a is a hole formed in the side surface of the first arm 13 which is capable of removably receiving a gauge, not shown, similar to the pin gauge 21 shown in Fig. 3. A pair of the recesses 12b and 13a are located so that the sharp ends of a pair of the gauges fitted in the pair of recesses 12b and 13a, respectively, coincide with each other when the first arm 13 is at an original position of the turning motion thereof with respect to the rotary body unit 12. Accordingly, the origin of the first arm 13 can be adjusted by making the sharp end of the pin gauge coincide with the sharp end of the plate gauge. The recesses 12b and 13b for origin adjustment can be formed beforehand during machining of the rotary body unit 12 and the first arm 13 at positions determined from datum planes respectively, and hence the recesses 12b and 13a can be accurately positioned.

As shown in Fig. 5, a pair of recesses 13b and 14a are formed in the contiguous portions of the first arm 13 and the second arm 14 respectively. The recess 13b is a slot formed in the upper surface of the first

base wrist unit 15 is positioned at an original position with respect to the second arm 14. Accordingly, the origin of the base wrist unit 15 can be adjusted by making the sharp end 25a of the plate gauge 25 coincide with the sharp end 24a of the plate gauge 24. The recesses 14b and 15a can be formed beforehand during machining of the second arm 14 and the base wrist unit 15 at positions determined from datum planes, respectively, and hence the recesses 14b and 15a can be accurately positioned.

In the portion of the fore wrist unit 16 contiguous to the base wrist unit 15, the fore wrist unit 16 is provided with recesses 16a and 16b, which are reamed holes or threaded holes. A gauge 26 having pins or screws which fit in the reamed holes or the threaded holes can be attached to the fore wrist unit 16. A pin gauge 27 shown in Fig. 7 can be removably fitted in a recess 26a, a reamed hole, formed in the gauge 26. On the other hand, the recess 15a is capable of receiving a plate gauge 28 shown in Fig. 7 by slidable fitting. The gauges 27 and 28 have sharp ends 27a and 28a. The recesses 16a, 16b and 26a are located so that the sharp ends 27a and 28a of the gauges 27 and 28 fitted in the recesses 15a and 26a coincide with each other when the fore wrist unit 16 is at an original position with respect to the base wrist unit 15. The recesses 16a and 16b can be formed beforehand at positions determined from a datum plate during machining of the fore wrist unit 16.

After assembling the industrial robot provided with the origin adjusting means of the above-mentioned constitution, the origin of each joint of the industrial robot is decided by fitting the corresponding gauges in the corresponding recesses for origin adjustment, and then gradually turning one of the corresponding pair of the robot components relative to the other to a position where the sharp ends of the corresponding pair of the

CLAIMS

1. An industrial robot comprising:

a stationary body unit having a first reference recess formed at a fixed position to receive a first gauge member removably therein;

a rotary body unit disposed on said stationary body unit so as to be rotatable about the longitudinal axis thereof, having a second reference recess formed at a fixed position which approaches the first reference recess when the rotary body unit is turned relative to the stationary body unit and positioned at an original position, to receive removably a second gauge member which cooperates with said first gauge member, and a third reference recess formed at another fixed position to receive a third gauge member removably therein;

a first arm mounted on said rotary body unit so as to be rotatable about a first transverse axis extending perpendicularly to the longitudinal axis of said rotary body unit, and having a fourth reference recess formed at a fixed position which approaches said second reference recess when said first arm is turned relative to said rotary body unit and positioned at a fixed original position, to removably receive a fourth gauge member which cooperates with said third gauge member, and a fifth reference recess formed at another fixed position to removably receive a fifth gauge member therein;

a second arm attached to said first arm so as to be rotatable about a second transverse axis extending in parallel to said first transverse axis, and having a sixth reference recess formed at a fixed position which approaches said fifth reference recess when said second arm is turned relative to said first arm and positioned at a fixed original position, to removably receive a sixth gauge member which cooperates with said fifth gauge member, and a seventh reference

wherein said seventh reference recess is formed in said front end of said second arm and said eighth reference recess is formed in said front end of said base wrist unit contiguous to said front end of said second arm.

6. An industrial robot according to Claim 1, wherein each of said first to said ninth gauge members has a sharp end which can be brought into coincidence with a sharp end of an associated gauge member with which the former cooperates.

7. An articulated type industrial robot having a plurality of rotary joints each provided with a pair of recesses capable of being aligned with each other for origin adjustment and a pair of gauge members capable of being removably fitted in a pair of the recesses for origin adjustment and each having a sharp end, characterized in that said sharp ends of said pair of gauge members fitted in the paired recesses are brought into coincidence with each other for origin adjustment of the corresponding rotary joint when said corresponding rotary joint is positioned at the origin thereof.

8. An articulated type industrial robot according to Claim 7, wherein a pair of recesses for origin adjustment of each of the rotary joints are formed integrally with the corresponding adjacent components of the rotary joint.

Fig. 5

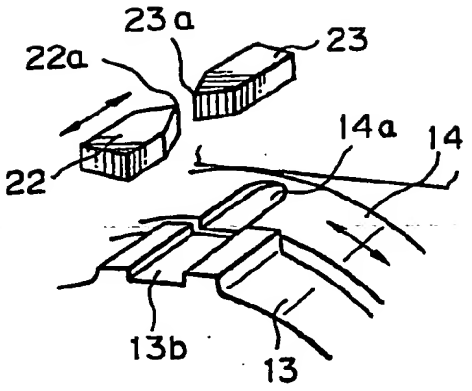


Fig. 6

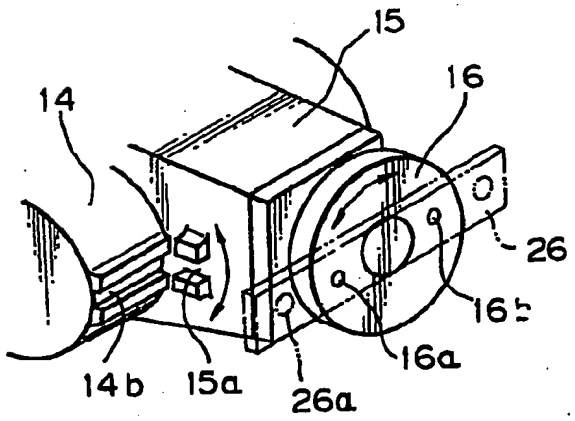
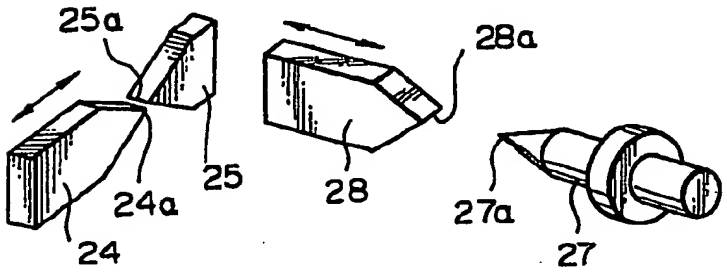


Fig. 7



INTERNATIONAL SEARCH REPORT

International Application No. PCT/JP84/00566 0166002

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) [6]

According to International Patent Classification (IPC) or to both National Classification and IPC

Int. Cl[4] B25J 9/22

II. FIELDS SEARCHED

Minimum Documentation Searched [4]

Classification System	Classification Symbols
IPC	B25J9/22, B23C17/22

Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched [5]

Jitsuyo Shinan Koho 1926 - 1983
Kokai Jitsuyo Shinan Koho 1971 - 1983

III. DOCUMENTS CONSIDERED TO BE RELEVANT [14]

Category*	Citation of Document, [17] with indication, where appropriate, of the relevant passages [17]	Relevant to Claim No. [18]
Y	JP, B2, 53-26703 (Toyoda Machine Works, Ltd.) 3 August 1978 (03. 08. 78) (Family nashi)	1 - 8
Y	JP, A, 57-41149 (Toshiba Corp.) 8 March 1982 (08. 03. 82) (Family nashi)	1 - 8

* Special categories of cited documents: [16]

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search [1]	Date of Mailing of this International Search Report [2]
March 5, 1985 (05. 03. 85)	March 11, 1985 (11. 03. 85)
International Searching Authority [3]	**Signature of Authorized Officer [10]**
Japanese Patent Office	

Form PCT/ISA/210 (second sheet) (October 1981)